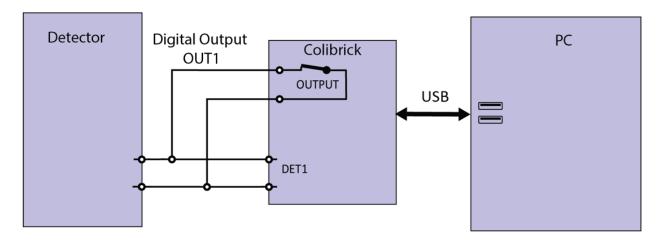


Analysis of continuous signals via peak generation

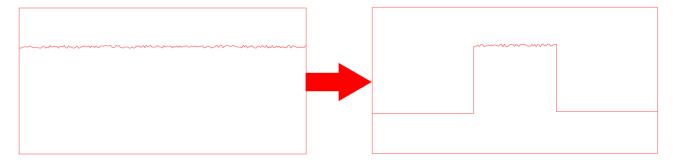
How to analyze continuous signals with no peaks (e.g., from moisture analyzers)

Continuous analyzers (e.g., moisture or total hydrocarbon analyzers) produce a steady signal without distinct peaks. Quantifying such signals is useful for automatic evaluation of properties such as moisture content. Standard chromatography software struggles with this task because these signals lack a baseline for peak identification and integration.

Clarity enables evaluation of continuous signals by generating artificial peaks. This is achieved by briefly opening the analyzer's signal using a digital output, so the data are collected only during a short interval. This setup can be implemented using a relay contact connected to the detector output, as shown in the diagram below.



The result is a square peak that can be integrated like a regular chromatographic peak.



This approach requires a detector with an analog output, since a Colibrick A/D converter is used for data acquisition and for generating the square peaks. Quantification of the property (e.g., humidity) is then performed using either calibration or a user column expression.

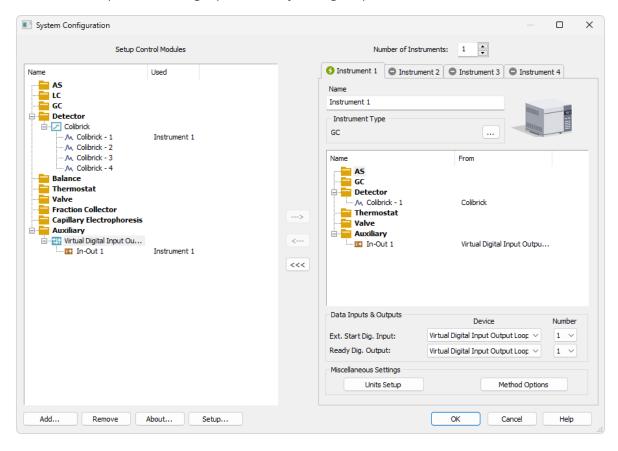
When configured correctly, the peak width is constant and corresponds to the duration of the digital output pulse. The peak's area or height is proportional to the measured property (e.g., humidity).

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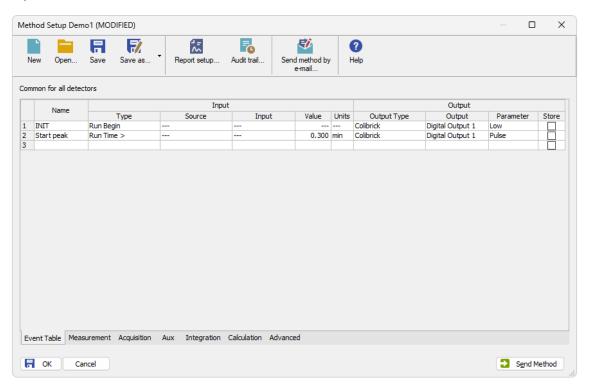
Step 1 - Generation of peaks

• In System Configuration, configure both the Colibrick and the Virtual Digital Input Output Loop using Add button. Set the Virtual loop as Ext. Start Dig. Input and Ready Out Dig. Output.

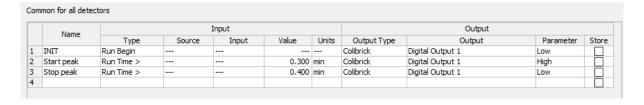


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- On the *Measurement* tab, set *Autostop Run Time* to stop the analysis after the pulse. In our case, the pulse will happen at 0,3 min so the Autostop 0,6 min should be ideal.
- In the Event Table, define the times for opening (i.e., switching to the **High** state) of the relay contact (Out1r) connected in parallel to the signal input (DET1) to a suitable time interval. The first row of the *Event Table* is used just to ensure the initial state (relay closed); the next one defines the time for the actual measurement using the *Pulse* parameter.

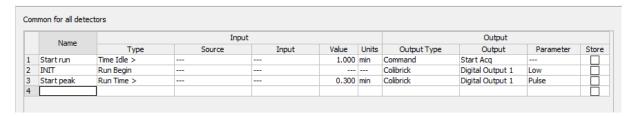


Note: If the pulse is too short, two *Run Time* rows changing the *Output* state to **High** and **Low** in the desired time interval can be used.



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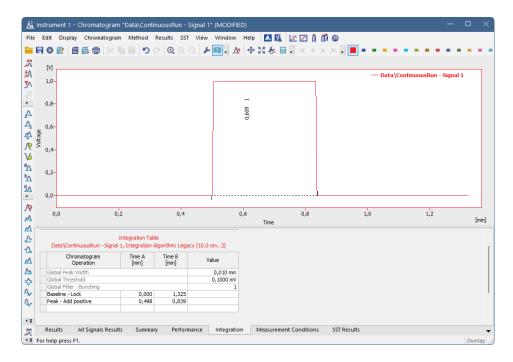
Note: After the Single Analysis is finished, the same method is automatically sent again. If a *Time Idle* event is defined, Clarity waits for the specified time before starting the next measurement. This allows repeated measurements to be performed automatically at regular intervals.



If you want to perform a predefined number of measurements, you can use the *Sequence* as well. In this case, *Time Idle* should not be used.

Step 2 - Integration of the generated peaks

- To integrate square peaks in Clarity, you need use specific integration workflow. The suggested integration parameters are the following:
- Use Baseline Lock to suppress integration
- Manually apply Peak Add Positive in the relevant area

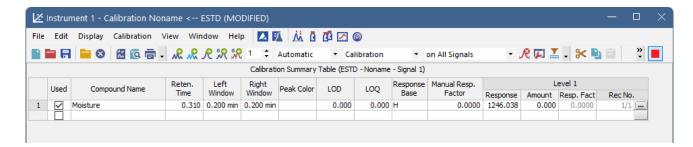


Step 3 - Calibration

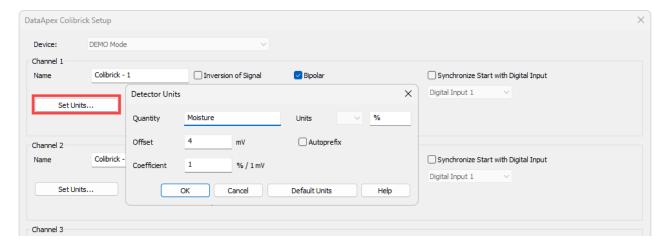
• In the case you want to calibrate the square peaks, some adjustments have to be made.

• Change the *Response Base* in the *Calibration Summary Table* to *H* (Height).

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Note: Conversion from voltage to analyzer units can be set in the Detector Units dialog (System Configuration - DataApex Colibrick Setup – Set Units...). If the zero signal does not equal the physical zero (e.g., with current loops), configure an Offset in the same dialog. See datasheet <u>D180 Using offset to read current loop outputs</u> for details on using offset with current loop outputs.



Advanced Tip: Via using multiple digital outputs and multichannel colibrick, it is possible to connect outputs from several analyzers during the run and get readings of their values within a single run as different signals.