

LC UNI - SSI PUMPS

Clarity Control Module

ENG

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To facilitate the orientation in the **LC UNI - SSI pumps** manual and **Clarity** chromatography station, different fonts are used throughout the manual. Meanings of these fonts are:

Instrument (blue text) marks the name of the window to which the text refers.

Open File (italics) describes the commands and names of fields in **Clarity**, parameters that can be entered into them or a window or dialog name (when you already are in the topic describing the window).

WORK1 (capitals) indicates the name of the file and/or directory.

ACTIVE (capital italics) marks the state of the station or its part.

The bold text is sometimes also used for important parts of the text and the name of the **Clarity** station. Moreover, some sections are written in format other than normal text. These sections are formatted as follows:

 Note:
 Notifies the reader of relevant information.

 Caution:
 Warns the user of possibly dangerous or very important information.

Marks the problem statement or trouble question.

Description: Presents more detailed information on the problem, describes its causes, etc.

Solution: Marks the response to the question, presents a procedure how to remove it.

1 LC UNI Control Module

The **DataApex LC UNI Pump Control** is universal LC driver designed to function with **LC Pumps** controlled by text commands using the COM port (RS232).

The controlled pump must be able to change flow upon external command. It is not possible to use this module to control pumps that need to receive the whole gradient table at once.

Complete list of pumps supported at the time by existing LC UNI profiles is available in the D004-Clarity-Controls-List-of-Controlled-instruments datasheet, the particular profiles for these pumps can be found in the C:\CLARITY\BIN\UTILS\UNI_DRIVERS\ directory of the Clarity installation directory. It is also possible to create your own profile for controlling other pumps, as described in the chapter "Customizing the LC UNI control module" on pg 21.

1.1 Profile specification

SSI LC UNI profile presents features for controlling the SSI **Series I**, **II**, **III**, **150**, **1500**, **Prep 100** and **Q-grad** pumps. It is also suitable for the SSI OEM pumps, such are Alltech/Grace 301, 426, 626 and 726 pumps and ChromTech ISO-100, 1000, 2000 and 1500 pumps.

2 Requirements

Clarity Installation CD ROM with LC Control (p/n A24).

Appropriate number of free serial COM ports in the PC, based on the pump models to be controlled.

Note: Modern computers usually have only 1 (if any) serial (COM) port installed. To use more devices requiring the port, the **MultiCOM** adapter (p/n MC01) is available.

Serial DB9F-RJ11 cable (p/n SK05). For the SSI Q-grad pump, four DB9F-RJ11 cables are needed.

Note: Cables are not part of **Clarity** Control Module. It is strongly recommended to order required cables together with the Control Module.

3 Installation procedure

The pump installation should be performed in the following order:

Connect the pump to the computer with the appropriate communication cable.

Switch on the pump.

Set the pump itself, if necessary.

Start Clarity.

Enter the System Configuration dialog and configure the pump.

Customize the used profile if needed.

3.1 Hardware - wiring

Commands for the pumps are communicated with **Clarity** through the Serial DB9F-RJ11 cable.

It may be, however, necessary to use additional starting cable, when no other part of the instrument is directly controlled.

Typical serial cable wiring is described in the picture:

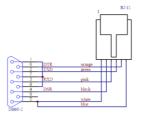


Fig 1: Serial DB9F-RJ11 cable

3.2 UNI pump communication

The SSI pumps use these communication settings to connect to Clarity:

Tab 1: Communication parameters for SSI pumps

Parameter	Value
Baud Rate	9600
Parity	No parity
Data Bits	8
Stop Bits	1

Note: It is necessary to use the same communication parameters both in the pump and in **Clarity**. The communication settings for pumps controlled via **LC UNI** pump control are set in the UNI Pump Control Setup dialog described in the chapter **"UNI Pump Control Setup"** on pg **17**.

3.3 Setting the pump

SSI pumps can be configured with different head types (standard, prep, micro). The proper pump head type must be selected on the pump (Press **RUN/STOP** button on the pump keyboard during power up), otherwise the pump will deliver wrong flowrate.

Head Type	High Pressure limit [psi]	Flow Rate [ml/min]	Code	Head Code
10ml steel	6000	0,00-10,00	1	S10
10ml plastic	5000	0,00-10,00	2	P10
40ml steel	1600	0,0-40,0	3	S40
40ml plastic	1600	0,0-40,0	4	P40
5 ml steel	0-6000 (5000*)	0,00-5,00	5	S5
5 ml plastic	0-5000 (4000*)	0,00-5,00	6	S5

Tab 2: Pump head types Series III, Series II, Series 1, (Q-grad*)

Tab 3: Pump head types for 150, 1500, Prep 100

Head Type	High Pressure limit [psi]	Flow Rate [ml/min]	Code	Head Code
12ml steel	6000	0,00-24,00	1 S12	
12ml plastic	5000	0,00-24,00	2	P12
50ml steel	4000	0,0-100,0	3	S50
50ml plastic	3200	0,0-100,0	4	P50
6 ml steel	6000	0,00-12,00	5	S5
6 ml plastic	5000	0,00-12,00	6	P6

Note: (Head Code serves for manual setting/check of head type - press **RUN/STOP** button on the pump keypad during powering up the pump.

The user must observe the pressure and flow limits according to the pump and head type, sending values outside the valid range will cause communication or pump error.

3.4 Clarity Configuration

System Configuration		\mathbf{X}
Setup Control Modules	Number of Instruments: 1 ÷	
Used S/N	AA Instrument 1 Instrument 2 * Instrument 3 * Instrument 4	
	(4) Instrument Type	1
E-BE LabAlliance pumps	LC Name Instrument 1	
UNI 1 Instrument 1	Image for Closed Instrument Image for Opened Instrument	
	Integer or closed instrainer. Integer or opened instrainer.	
Detector O-17 An 119 - 1 Instrument 1 An 119 - 2 Instrument 1 M5 M		
- Datate	From	
Valve Fraction Collector		
🖳 🗋 Capillary	- O UNI 1 LabAlliance pumps	
Electrophoresis	LabAlliance pumps	
	<<<	
	A INT9 - 2 INT9	
	Thermostat	
	Device Number	
	Ext. Start Dig. Input: INT9	
	Ready Dig. Output: INT9	
		-
Add Remove About Set	up OK Cancel Help	
Available Control Modules	2	
+ - Filter: All	LabAlliance	
Name	Vendor Module Info Comment	
	LabAlliance It is necessary to load the particular profile. Series I, Series II, S	
GC		
- MS		
Balance		
605 COC	LabAlliance UNI Ruby script	
Valve		
Capillary Electrophoresis		
🥬 Auxiliary		
	· · · · · · · · · · · · · · · · · · ·	
Add Cancel	Help	

Fig 2: How to add SSI pumps

Start the **Clarity** station by clicking on the **M** icon on the desktop.

Invoke the System Configuration dialog accessible from the Clarity window using the System - Configuration... command.

Press the *Add* button ① (see **Fig 2** on pg **6**.) to invoke the Available Control Modules dialog.

You can specify the searching filter 2 to simplify the finding of the driver.

Select the **SSI pumps** item and press the *Add* **3** button.

The UNI Pump Control Setup dialog will appear.

UNI Pump Control S	etup ? 🔀
Set Pressure Limits Connection	Set Flow Error Status Get Values
Type of Pump	Command Format I Init
Description :	Universal Pump Driver
Port :	СОМ1 💌
	Load Profile Save Profile As
Comunication Parar	No. of Solvents : 1
Baud Rate : 960	0 Solvent Names :
Parity : No	Parity VII 1
Data Bits : 8	UNI 2
Stop Bits : 1 S	top Bit VII 3
Note :	UNI 4
<	×
	Cancel Apply Help
UK	Cancel Apply Help

Fig 3: UNI Pump Control Setup

Select the correct Port and Communication Parameters for your pump.

Set the correct number of solvents in the *No. of Solvents* field and name those solvents to suit your demands.

Use the *Load Profile* button to load corresponding configuration for your LC pump.

Note: The UNI Pump Control Setup dialog is more closely described in the chapter "UNI Pump Control Setup" on pg 17. Loading of the correct profile is described in the chapter "Profile Selection" on pg 8.

Press the OK button.

The **SSI pumps** item ④ will appear in the *Setup Control Modules* list of the System Configuration dialog, with the number of pump solvents matching the value set in the UNI Pump Control Setup dialog.

Drag the individual **SSI pumps** solvent icons P from the *Setup Control Modules* (4) list on the left side of the System Configuration dialog to the desired *Instrument* (5) tab on the right side (6) (or use the \longrightarrow button (7) to do so).

Note: All defined solvents on single pump must be assigned on the same Instrument.

3.5 Profile Selection

Select and load the correct profile for the pump you have. The profile selection is performed in the System Configuration dialog during the adding of the LC UNI pump driver, but can also be changed later:

Open the UNI Pump Control Setup dialog from the System Configuration dialog, for example by double-clicking on the pump item on the left side of the System Configuration dialog or by using the *Setup* button while the pump item is selected.

Use the Load Profile button to open the Open dialog.

Browse to the UNI_DRIVERS directory and then to the directory of the SSI company.

Select the desired profile, as specified in the following table:

Tab 4: Pump models supported and available profiles

Pump	Head type	Profile used
150, 1500, Prep 100, Series III		LabAlliance
150, 1500, Series III	micro head	LabAlliance_micro
Series I, Series II		LabAlliance_Series_II
Series I, Series II	micro head	LabAlliance_micro_Series_II
Q-grad		LabAlliance + LabAlliance_Series_ II

3.5.1 Profiles description

LabAlliance.uni

This profile can be used with SSI pump models Series III, Prep 100, 150 or 1500. The flow can be set with the precision to two decimal places.

LabAlliance_micro.uni

This profile can be used with SSI pump models Series III or 1500 equipped with micro heads and capable of microstepping. The flow can be set with the precision to 3 decimal places and will be displayed to three decimals (i.e. like 0.000) both on the pump's display and in the **Clarity Device Monitor** window.

Note: The difference to the LABALLIANCE.UNI profile is the fact that the FM command is used instead of the FO command for sending the flow rate.

LabAlliance_Series_II.uni

This profile can be used with SSI pump models Series I or Series II, which do not have the pressure transducer. Series II pumps are usually combined with Series III pumps to form high pressure gradients. In such case, the Series III pumps should be configured as a first pump on the

instrument to display the pressure readings in the **Clarity** Device Monitor window.

Note: The difference to the LABALLIANCE.UNI profile lies in the fact that the Pressure limits are not set and the Error Response field is amended.

LabAlliance_micro_Series_II.uni

This profile can be used with SSI pump models Series I or Series II equipped with micro heads and capable of microstepping. The flow can be set with the precision to 3 decimal places and will be displayed to three decimals (i.e. like 0.000) both on the pump's display and in the **Clarity Device Monitor** window. Series II pumps are usually combined with Series III pumps to form high pressure gradients. In such case, the Series III pumps should be configured as a first pump on the instrument to display the pressure readings in LC Monitor.

Note: The difference to the LABALLIANCE_SERIES_II.UNI profile is, that the FM command is used instead FO command for sending the flow rate.

LabAlliance Q-Grad pump

For control of this pump, each solvent must be configured individually with its own communication cable and separate COM port (four free Com ports on PC are necessary for control of this pump). The solvent A should be configured as a Series III pump using the LABALLIANCE.UNI profile, the solvents B, C, D should be configured as Series II pumps using the LABALLIANCE_SERIES_II.UNI profile. The solvent A must be configured as a first solvent on the instrument. In case the pump is equipped with micro heads and is capable of microstepping, the respective micro profiles can be used.

Note: As the pump has no keyboard control, the pump head type could not be set from the pump. In case wrong pump head type is set (the pump delivers different flow rate then set), activate the commdrv communication recording utility and check the reply to the RH command during initialization. To set the correct head type, add command "HT5" (for 5 ml/min steel heads) to the Init commands table with the response "OK".

4 Using the control module

A new LC Gradient tab appears in the Method Setup dialog, allowing to set the LC control method.

4.1 Method Setup - LC Gradient

The Method Setup - LC Gradient dialog serves for setting up the LC instrument method.

Caution: The UNI pump driver does not check the values entered Flow Rate, Min.

Pressure and *Max. Pressure* for validity on the connected pump. Values exceeding the pump's operational ranges will usually cause a Communication Error warning message.

		Gra	dient Tal	ole						
	Time [min]	A [%]	B [%]	C [%]	D [%]	Flow [mL/min]	^	Standby Flow	1	mL/min
	Initial	10.0	20.0	65.0	5.0	1.000				
	3.00	10.0	20.0	65.0	5.0	1.000		Time to Standb	y 0	[min.]
	6.00	50.0	20.0	25.0	5.0	1.000				
Ļ.	10.00	50.0	20.0	25.0	5.0	1.000		Standby Time	0	[min.]
	15.00 18.00	95.0 95.0	0.0 0.0	5.0 5.0	0.0	1.000				
	A	в	C D							
[mL	./min] A	в	C D	/		-80	Flow	 Initial Standby Initial - Statement 		

Fig 4: Method Setup - LC Gradient

Gradient Table

A table for setting the composition of the mobile phase and the overall flow rate as a function of time. Operation is analogous to that of spreadsheets (Excel, Quatro Pro, etc.). To prepare the cell to receive values, click it by the left mouse button; the cell will highlight by dots. A cell that fails to highlight is not available for editing.

Time [min.]

Sets the time at which the ratio of flow rates and the overall flow rate correspond to the values entered in the corresponding row. These values vary continuously from one time defined in the **Gradient Table** to the next in a manner ensuring that the conditions specified in the next row are satisfied.

XXX1 (..4) [%]

Represents the percentage of a component. The designation **XXX1-4** is in fact replaced by the name of the component (items *Solvent 1 - 4* in the Gradient Options dialog). Should you enter a component value such that the sum of all values exceeds 100 %, the percentage in the last column is automatically adjusted; if the percentage of the last compound is already zero, the value of the currently entered component is adjusted instead. The flow rate of a compound is calculated by multiplying the overall flow rate (indicated in the *Flow* column) by the corresponding percentage divided by 100.

Flow [ml/min]

Indicates the overall flow rate through the column. The entered value applies to the time specified in the corresponding row.

The possible ranges of the *Flow* for the given pump depend on the type of the Pump. For possible values please check the pump's manual.

Graph

The graph depicts the percentage of components as a function of time together with the overall flow rate. Data are taken over from the **Gradient Table**, changes effected in this table are immediately reflected in the graph. Legend in the header of the graph indicates the assignment of colors to individual components. The assignment is fixed and individual components are displayed in the graph from bottom to top. The flow rate is displayed as a black line.

The graph has two vertical axes: the axis on the left refers to the overall flow rate, the one on the right to the mixing ratio.

Parameters

Standby Flow

Sets the overall flow rate through the column in the *STANDBY* state reached after the last row of the table has been performed and the time period defined in the *Time to Standby* field has passed. The duration of this state is defined by the *Standby Time* item. The ratio of individual components in the respective *STANDBY* and *IDLE* states is given by the first row of the **Gradient Table** (the *Initial* row).

Time to Standby [min]

Indicates the time during which the flow rate and mobile phase composition changes continuously between the last values entered in the table and the values defined by *Standby Flow* field and the *Initial* row mobile phase composition.

This time is included in the analysis time (the Instrument is in the *CONTROL* state). In case when the *Time to Standby* is zero, there is a step change performed from the flow and components percentage

specified on the last row of gradient table to that specified for *STANDBY* state.

Standby Time [min]

The time during which the flow rate is maintained at *Standby Flow*. This time is included in the analysis time (the Instrument is in the *CONTROL* state).

Idle State

An item specifying the overall flow rate through the column outside the instrument method. The following options are possible:

Pump Off

The flow rates of all components are zero.

Coutien: De coroful es this setting mou demage the column in some second

Caution: Be careful as this setting may damage the column in some cases.

Initial

The flow rate is defined by the first row of the gradient table (the *Initial* row).

Standby

The flow rate is the same as in the *STANDBY* mode and, accordingly, corresponds to the value entered in *Standby Flow* field.

The *IDLE* state comes into effect each time an Instrument is opened, at the end or after abortion of an analysis by the *Abort* command, and is also maintained after the **Clarity** program is shut down.

The mixing ratio of individual components in both the *IDLE* and *STANDBY* states is given by the first row of the **Gradient Table** (the *Initial* row).

Note: There is a step change in the flow and components percentage from the values specified for the *STANDBY* state to those specified for the *IDLE* state if the *Idle State* field is not set to *Standby*.

Initial - Standby

This option is disabled because the it is not supported by the **LC UNI** Control Module.

4.1.1 Gradient Options

Invoke the *Options*... button in the Method Setup - LC Gradient dialog to open the Gradient Options dialog. This dialog allows to set the custom name for particular solvents, to switch whether they are used or not in the gradient and to set the warning levels for pressure to prevent the damage to hardware.

Gradient Options			×
Min. Pressure:	0 [MPa]	Solvent 1	A
Max. Pressure:	40 [MPa]	Solvent 2	В
Max. Pressure for Set Flow	1 [MPa]	Solvent 3	C
		Solvent 4	D
	OK	Cancel	Help

Fig 5: Gradient Options

Min. Pressure

Sets the minimum pressure for the given pump. When pressure drops to the set value, the pump will shut down. This prevents the solvent leakage.

Max. Pressure

Sets the maximum pressure for the given pump. When pressure reaches the set value, the pump will shut down. This serves to prevent the damage to the pump when the column is blocked.

Min. Pressure and *Max. Pressure* for the given pump depend on the type of the Pump Head attached. For possible values please check the pump's manual.

Note: Pressure limits are checked in the pump hardware. Pressure checking

doesn't start immediately after the pump is started, but with some delay. During this delay the pressure in chromatographic system can stabilize.

Max. Pressure for Set Flow

Sets the maximum pressure to be used in the Set Flow dialog in the Device Monitor. Initial value is 1 MPa.

Solvent 1 (..4)

It is possible to enable/disable particular solvent, as well as to set custom name to it.

4.2 Device Monitor

The pump status dialog can be invoked by the *Monitor - Device Monitor* command from the Instrument window or using the *Device Monitor* icon. It displays the actual flows of particular solvents, as well as the total flow, the total pressure and the analysis time.



Fig 6: Device Monitor - LC Gradient

Device Monitor window displays actual conditions that were read from the pumps. If the necessary figures are not provided, the window will display the values sent to the device, that are expected to be applied in the pumps. The expected values will be highlighted in italics and a warning message will be displayed in the bottom part of the window.

The pump can be controlled from this window by using commands in the *Control - LC Control* pane of the menu or directly by the *Stop Flow*, *Purge* and *Resume Idle* buttons.

Stop Flow

The pumps can be stopped from this window using the *Stop Flow* button. This action will stop the pump only, the analysis run will continue and must be stopped or aborted from the **Data Acquisition** window or **Single Analysis** dialog. The flow can be resumed by sending the method to the instrument, using the *Send Method* and *OK* buttons in the Method Setup dialog.

Set Flow...

Sets the desired total flow and solvent ratios in the opened Set Flow dialog. *Max. Pressure* allows to set a different pressure than set in the "Gradient Options" on the previous page of a given method.

Set Flow			×
Total Flow		0,000	[mL/min]
А		0	[%]
в		0	[%]
с		0	[%]
D		100	[%]
Max. Pressure:	▲	1	[MPa]
Apply			Cancel

Fig 7: Set Flow

The number of solvents and their names displayed in the Set Flow dialog correspond to the solvent number and names set in the Gradient Options dialog. The last available solvent field is always grayed and is automatically counted as a rest of the percentage of the other solvents.

Resume Idle

Returns the pumps to *IDLE* state as defined in the appropriate field on the LC Gradient tab of the Method Setup dialog.

Hold/Resume

Clicking on the *Hold* button will keep the current gradient conditions until *Resume* is clicked.

Modify Gradient...

Opens the LC Control Manual Flow dialog allowing to set custom flow and mobile phase composition, disregarding the **Gradient Table** set in the method. The command is only available during the analysis run.

4.2.1 LC Control Manual Flow

The LC Control Manual Flow dialog accessible through using the *Modify Gradient* ... button from Device Monitor window allows the user to set a custom mobile phase composition and flow while the analysis is running. It resembles the Method Setup - LC Gradient tab in functionality.

LC Co	ontrol Man	ual Flov	v					\times
			Gradier	nt Table				
	Time [min]	A [%]	B [%]	C [%]	D [%]	Flow [mL/min]	Standby Flow 1 mL/min	
1 2 3 4	Initial 1,00 3,00 4,00	10,0 10,0 50,0 50,0	10,0 10,0 20,0 20,0	20,0 20,0 30,0 30,0	60,0 60,0 0,0 0,0	1,000 1,000 1,000 1,000	Time to Standby 0 min Standby Time 0 min	
5 [mL MOH	./min]A 1,5 1,0	В	C D			_[%] 	Idle State Pump Off © Initial Standby O Initial - Standby	
E	0,5- 0,0 0	1	т	2 me	3	4 (min)	S O Initial - Standby	
							OK Cancel	

Fig 8: LC Control Manual Flow dialog

The LC Control Manual Flow dialog is only available during the analysis run. When it is invoked and the *OK* button is pressed, the original **Gradient Table** from the acquisition method is discarded and replaced by the **Gradient Table** from the LC Control Manual Flow dialog. Any such operation is recorded in the audit trail of the measured chromatogram.

Caution: After the analysis run which used manual flow changes ends, the original method is automatically sent to all controlled devices to make sure **Clarity** station returns to the original method.

4.3 UNI Pump Control Setup

The UNI Pump Control Setup dialog consists of seven tabs which describe the behavior of the pump based on the loaded profile and allow to develop new profiles either from the scratch, or by changing the already existing profiles. This topic only describes the Connection tab needed for setting the communication with the pump, other tabs necessary for the development and functionality of the UNI pump profile are described in the chapter "Customizing the LC UNI control module" on pg 21.

Set Pressure L		Sel	Flow	Error Status Get Values			
Connection			Comman	d Format		Init	
Type of Pump							
Description :	Ī	Universa	al Pump D	river			
Port :	Γ	COM1				•	
		Loar	l Profile	т г	Save Pr	file As	
Comunication	Param	eters		No. o	f Solvents	: 1 💌	
Baud Rate :	9600		•	Sol	vent Name	: 28	
Parity :	No P	arity	•	UN	11		
Data Bits :	8		-	UN	12		
Stop Bits :	1 Sto	p Bit	•	UN	13		
				UN	4		
lote :				,			
						>	

Fig 9: UNI Pump Control Setup - Connection tab

Type of Pump

The LC UNI pump control module enables to load the profile from a file or store the current profile as a new file. The *Type of Pump* section allows for better orientation in the currently opened profile.

Description

Holds the description of the profile, usually noting the type of the pump it is usable for.

Port

Sets the COM port to which the LC Pump is connected.

Load Profile

Loads the stored LC UNI profile (a file with the *.UNI suffix). Predefined profiles are stored in the UTILS subdirectory of the **Clarity** directory (C:\CLARITY\BIN\UTILS by default).

Save Profile As

Saves the currently opened LC UNI profile under a new name. Select the filename and folder where the profile should be saved in the Save As dialog.

Communication Parameters

The communication settings depend on the pump being connected. Check your LC Pump documentation for appropriate communication parameters.

Note: The communication parameters including the COM *Port*, with the exception of the *Baud Rate*, are not stored in the profile. When using the profile to control the pump, the communication parameters set in the UNI Pump Control Setup dialog must match those set in the pump.

Baud Rate

Sets the Baud Rate.

Parity

Sets the parity.

Data Bits

Sets the Data Bits.

Stop Bits

Sets the Stop Bits.

No. of Solvents

Sets the number of controlled solvents. Based on this selection, appropriate fields in *Solvent Names* section will be enabled.

Caution! If possible, add only the solvents that will be used in the gradient. The

n! If possible, add only the solvents that will be used in the gradient. The gradient table might otherwise not be able to calculate the missing information (e.g. percentages, total flow, etc.).

Solvent Names

Sets the names for individual solvents.

Note

Allows to add the user comments on the profile. The field is well suited for example for the information on which firmware version or **Clarity** version was the profile invented etc.

5 Troubleshooting

When the remedy for some problem cannot be discovered easily, the recording of communication between **Clarity** and the pump can significantly help the **DataApex** support to discover the cause of the problem.

The recording can be enabled by adding or amending the COMMDRV.INI file in the **Clarity** installation directory (C:\CLARITY\CFG by default). The file can be edited in any text editor (e.g. Notepad). Following section should be edited or added:

[COM1] echo=on filename=LC_UNI_%D.txt reset=off

Note: Instead of COM1 type the correct serial port used to communicate with the pump causing problems.

Note: %*D* (or %*d*) in the filename parameter means that the log will be created separately for each day. The *reset=off* parameter disables deleting the content of the log each time the station is started during the same day.

The created *.TXT files will greatly help in diagnosis of unrecognized errors and problems in communication.

5.1 LC UNI control specifics and limitations

The "Cannot establish communication with XXX pumps!" message appears while the Instrument window opens.

Description: The communication failed to initialize. The causes may be: The communication parameters are incorrect

- Solution: These parameters must be set the same in the pump and in the control module. Check your pump manual for corresponding settings. Late or unexpected response from the pump
- Solution: The communication is synchronous, i.e. the module waits for a reply for each command sent to the pump (unless specified otherwise). The response must be received within the specified *Timeout* time. Some pumps can respond quite slowly to some commands (for example *Reset* command or rapid flow rate changes).

Pump Communication Error is reported

Description: This message can appear after the initialization or anytime during a run. As a consequence of the Pump Communication Error the "Waiting, pump not ready" status in the Instrument window *Status Line* will be displayed. The reasons of the Pump Communication Error may be following:

Late or unexpected response from the pump - The communication is synchronous, i.e. the module waits for a reply for each command sent to the pump (unless specified otherwise). The response must be received within the specified *Timeout* time. Some pumps can respond quite slowly to some commands (for example *Reset* command or rapid flow rate changes). Also, when the response is not recognized (as a correct answer or global error response) the communication error will be generated.

<u>Not accepted command</u> - Unless the "not accepted" responses are used in the *Generic Error Response* field, such response will cause the communication error.

Solution: It is usually necessary to restart the **Clarity Instrument** window and/or the pump to recover from the error.

Pump Error is reported

Description: This message is generated, when a recognized error response has been detected. In some cases, the communication can be recovered by sending the method once more (using the Send Method and OK buttons from the Method Setup dialog) or using the Resume Idle command/button from the Device Monitor window.

Not accepted command - When the "not accepted" responses are used in the Generic Error Response field, such response will cause the Pump Error.

<u>Pump Error Response</u> - The pump *Error Response* will cause this message – usually it is due to the exceeding of pressure limits.

Solution: The running analysis must be stopped or aborted first. The reason for the error may need to be corrected on the pump.

6 Customizing the LC UNI control module

As an addition to predefined profiles, **LC UNI** module enables the user to operate any pump that is controlled by serial communication and has a command for controlling the flow. This means that if you know the communication protocol of your pump, you can make your own control module or modify some profile already existing.

Note: It is advisable to read the chapter **"Troubleshooting"** on pg **19**. in this manual before starting to make your new LC pump profile.

6.1 Strategy for profile development

As the communication protocol of a pump is usually considerably complex, it is advisable to use the following sequence of steps during the profile development:

- 1. Set the communication parameters to match those of the pump.
- 2. Start only with the *Init* command first. Commands well suited for *Init* command test are the version request or pump status.
- 3. Try to establish the communication.
- 4. Add the other functions stepwise.

Note: It is a good idea to save the profile often.

6.2 LC UNI Profile

6.2.1 Command Format

The communication with the pump is generally performed by text commands. In order for the pump to understand these commands it has to be sent in a proper format.

Caution: The format (shell) of the commands has to be set in hexadecimal mode. For more details on hexadecimal format please see the chapter "ASCII code table" on pg 37.

Connection Command Format Init Structure of Command Start of Command Command Index Length of Command I Byte + 0 The text of the COMMAND will be pasted here Check Sum 11 Byte •
Start of Command Command Index Length of Command 1 Byte + 0 The text of the COMMAND will be pasted here
Command Index Length of Command 1 Byte + O The text of the COMMAND will be pasted here
Length of Command 1 Byte + 0 The text of the COMMAND will be pasted here
The text of the COMMAND will be pasted here
Check Sum 1 Byte
End of Command
Structure of Response
Start of Response
Response Index
Length of Response 1 Byte + 0
The text of the RESPONSE will be pasted here
Check Sum 1 Byte
✓ End of Response 2F

Fig 10: UNI Pump Control Setup - Command Format

The Command Format tab is divided in two sections:

The *Structure of Command* section sets the parameters of commands sent from **Clarity** to the LC Pump.

The *Structure of Response* section sets the format of the commands sent from the LC Pump to **Clarity**.

The universal communication module is designed to be able to format the following arbitrary formatting properties of the communication:

An example of the command structure



The shell of the command (red) is entered in hexamode and its format will be common to all commands. The individual commands (blue) will be sent enclosed in the shell.

"2 Bytes + 2" = The length will be represented by 2 Bytes and it will include the length of the COMMAND + CHECKSUM + END

Fig 11: The UNI Pump command structure

Start of Command/Response

Formatting characters introducing each command.

Command/Response Index

A byte containing the information about the ordinal number of the command.

Note: This Command Index is used in certain types of pumps (e.g. Flux).

Length of Command/Response

One or two Bytes carrying the information about the length.

The first field decides whether the information about the length will be sent in 1 Byte or in 2 Bytes

The + X figure can contain following values:

0 - when the length value reflects only the length of the command

1 - when the length includes the command + one byte of checksum

2 - when the length includes the command + one byte of Check Sum + one byte of End (or length of the command + 2 bytes of the Check Sum – it depends on the type of the Check Sum specified in the following field).

Check Sum

Selects the type of the checksum. The options determine the length of the Check Sum value (1 or 2 Bytes) and parts of the command/response and its format from which the checksum will be calculated (COMMAND/RESPONSE , Length of Command/Response , Command/Response Index, Start of Command/Response). Available options are:

1 Byte, *2 Bytes* - The one or two bytes of the check sum will be calculated from the *COMMAND/RESPONSE* only.

1 Byte with Length, 2 Bytes with Length - The one or two bytes of the check sum will be determined from the COMMAND/RESPONSE and from the Length of Command/Response.

1 Byte with Index & Length, 2 Bytes with Index & Length - The same as previous option + *Command/Response Index*

1 Byte with Start & Index & Length, 2 Bytes with Start & Index & Length -The same as previous option + Start of Command/Response.

End of Command/Response

Selects the formatting characters ending each command.

Note: In most cases the ending characters are *<CR> <LF>*, which corresponds to 0D 0A in hexa mode.

Decimal Separator

Selects the sign used as decimal separator that will be used in the body of the COMMAND for formatting of the numbers. Available options are either . (dot) or , (comma).

Time between commands

Sets a minimum time interval in milliseconds, after which the next command is sent to pump. The field is necessary for pumps that are not able to accept a new command before the previous one was performed.

6.2.2 Init

The Init tab provides parameters for testing the connection with the LC pump and for sending the initializing set of commands during the opening of the **Clarity Instrument** window and for sending the closing commands during closing of the **Clarity Instrument** window.

UNI Pump Control Setup		? 🗙
Set Pressure Limits Set F Connection C		stValues nit
Test of Connection		
Command : ID Response : OK*		-
- Init Commands		
Commands	Responses	_
RH FO0000	OK,? OK	
Close Commands		
Commands	Responses	_
ST	ОК	
F00000	ОК	
OK	Cancel <u>Apply</u>	Help

Fig 12: UNI Pump Control Setup - Init

Test of Connection

This section serves for the testing of the connection to the pump. This test is performed whenever the **Clarity Instrument** on which the pump is configured opens.

Note: The version or status requests are recommended for initial test of connection. Use wildcard (*, ?) characters in the response field if the response may vary.

Command

Sets the command to be sent during the testing of the connection.

Note: The **LC UNI** control module waits for a response for the time set in the *Timeout* field specified in the Error Status tab. If it will not receive the expected response, it will generate an error message and the communication will not be established.

Response

Sets the expected response from the device that will confirm that the connection is successfully established. If the *Response* field is left empty, the driver will expect no response and won't wait for one.

Init Commands

This table serves for specifying the initialization commands that will be sent to the pump after the above-mentioned test of connection finished successfully. The *Commands* column defines the commands that will be sent to the device, while the *Responses* column holds the expected responses. If the *Responses* field for the given command is left empty, the driver will expect no response and won't wait for one.

Note: Initialization commands can be typically used to start the communication, set the type of heads, reset the device, etc.

Close Commands

This table serves for specifying the closing commands that will be sent to the pump when closing the **Clarity Instrument** window. The *Commands* column defines the commands that will be sent to the device, while the *Responses* column holds the expected responses. If the *Responses* field for the given command is left empty, the driver will expect no response and won't wait for one.

Note:

Closing commands are typically used to finish the communication, switch off the remote control mode, etc.

6.2.3 Set Pressure Limits

The Set Pressure Limits tab serves for setting the pressure limits in the pump.

NI Pump Control Setu	Р			? 🛛
Connection	Co	ommand Forma	t	Init
Set Pressure Limits	et Pressure Limits Set Flo			Get Values
,	^p ress (M	Device Commu IPa] + 0	inication Form	nat
Set Pressure Comman	ds			
UP,%04.0PU		OK Resp	onses	_
LP,%04.0PL		OK		-
Available variables:		max Pressure min Pressure		
Format of the variable: X = variable (f a = width (nur b = precision)	PU or P nber of	L)	ces]	
OK		Cancel	Apply	Help

Fig 13: UNI Pump Control Setup - Set Pressure Limits

Conversion of Clarity Figures to Device Communication Format

This section serves for setting the calculation equation for pressure between **Clarity** and the pump figures. The edit fields in the equations present the means for setting the scale (first field) and the offset (second field) for the conversion of figures sent to the device. The control module uses MPa as pressure units.

Note: Let us assume that the pump receives the pressure in the form which tells that 0 is a pressure of 0 MPa, while getting the value of 350 would set the

pressure to 35 MPa. The correct figures to enter would be 10 for the first field and 0 for the second field.

Set Pressure Commands

This table serves for specifying the commands for setting-up the minimum and maximum pressure allowed. The *Commands* column defines the commands that will be sent to the device, while the *Responses* column holds the expected responses. If the *Responses* field for the given command is left empty, the driver will expect no response and won't wait for one. The formatting and variables are described in the chapter "Appendices" on pg 35. The following variables can be used in the commands: *PU*: Upper pressure limit *PL*: Lower pressure limit

Note: Both *PU* and *PL* variables are substituted by values entered into the respective fields of the Gradient Options dialog when the command is sent to the pump.

6.2.4 Set Flow

The Set Flow tab sets the flow units conversion ratio between **Clarity** and the pump, the commands necessary to set the flow of the pump and, if necessary, the commands to run and stop the pump(s).

NI Pump (Control Se	tup					
Conne	ection		ommanıd	Format		Init	
Set Press	Set Pressure Limits Set Flo			Error Stat	us	Get Val	ues
- Conversi	Conversion of Clarity Figures to Device Communication Format						
F =	F = 100 * Flow [mL			0	1		
P =	1	* Flow [%]	+	0			
Set Flo	w Command:	s					
	Command	s		Response	s		
FO%0	04.0F1		OK				
	ommands	%FT %P1 - %P	4 Flov Tota 4 Flov	al Flow FT = /1 - 4 in %		1-F4)	
Run Co		%FT %P1 - %P	Tota 4 Flov	/1 - 4 al Flow FT = /1 - 4 in % Response		1-F4)	
	ommands	%FT %P1 - %P	Flov Tota 4 Flov	al Flow FT = /1 - 4 in %		1-F4)	
Run Co	ommands	%FT %P1 - %P	Tota 4 Flov	al Flow FT = /1 - 4 in %		1-F4)	
Run Co	ommands Command	%FT %P1 - %P s	Tota 4 Flov	al Flow FT = /1 - 4 in %	\$	1-F4)	
Run Co	ommands Command ommands	%FT %P1 - %P s	Tota 4 Flov	al Flow FT = /1 - 4 in %	\$	1-F4)	
Run Co RU Stop C	ommands Command ommands Command	%FT %P1 - %P s	4 Flow	al Flow FT = /1 - 4 in %	\$	1-F4)	
Run Co RU Stop C	ommands Command ommands Command	%FT %P1 - %P s	A Flow	al Flow FT = /1 - 4 in %	\$	1-F4)	

Fig 14: UNI Pump Control Setup - Set Flow

Conversion of Clarity Figures to Device Communication Format

This section serves for setting the calculation equations between **Clarity** and the pump figures. The edit fields in the equations present the means for setting the scale (first field) and the offset (second field) for the conversion of figures sent to the device.

Note: Let us assume that the pump receives the flow in the form which tells that 0 is a flow of 0 ml/min, while getting the value of 1000 would set the flow to 10 ml/min. The correct figures to enter would be *100* for the first field and 0 for the second field.

F and *P* are the values that the pump uses, counted from values taken from **Clarity**. Some pumps use different format for receiving and sending the flow.

The formatting conventions described in the chapter **"Appendices"** on pg **35**. do not apply in the *Conversion of Clarity Figures to Device Communication Figures* section.

Set Flow Commands

This section sets the commands that will be used for setting the actual flow in the pump. The formatting and variables are described in the chapter **"Appendices"** on pg **35**. The following variables can be used in the commands:

%*F1 - %F4*: Flow of the solvent 1 - 4 %*FT*: Total Flow; FT = Sum(F1-F4) %*P1 - %P4*: Flow of the solvent 1 - 4 in %

Note:

On isocratic pumps that will be used in high pressure gradients, use %F1 when getting the flow of the solvent. The %FT variable should only be used for stand alone pumps or in combination with %Px variables on low pressure gradient pumps.

Note:

On some pumps combined commands can be used to send more parameters, for example the Set Flow command can also eventually include the pressure limit parameters.

Run Commands

This table serves for specifying the commands that will be sent to the pump to start it - some pumps need not only to get the desired flow, but also to enter the running state. The *Commands* column defines the commands that will be sent to the device, while the *Responses* column holds the expected responses. If the *Responses* field for the given command is left empty, the driver will expect no response and won't wait for one.

Stop Commands

This table serves for specifying the commands for stopping of the pumpsome pumps need not only to set the flow to zero, but also switching them from the running state to cease working. The *Commands* column defines the commands that will be sent to the device, while the *Responses* column holds the expected responses. If the *Responses* field for the given command is left empty, the driver will expect no response and won't wait for one.

6.2.5 Error Status

The Error Status tab sets the commands for testing potential error status of the device.

UNI Pump Control Set	tup 🔹 🤉 🔀
Connection Set Pressure Limits	Command Format Init Set Flow Error Status Get Values
Test Error Generic Error Respor	ise :
Command : Error-free Response :	RF 0K.0.0.0
Error Response : On Error : Commands	DK.0,1,0
F00000	*
Stop Pump	ge
Timeout : 10	[sec.]
OK	Cancel Apply Help

Fig 15: UNI Pump Control Setup - Error Status

Test Error

Generic Error Response

Sets the string for which all responses of the pump are checked. All responses from the device are checked for the specified string.

Command

Sets the command for checking the error status of the pump.

Note: Once the *Command* field has been filled in it is necessary to fill both the *Error-free Response* and *Error Response* fields.

Error-free Response

Sets the expected response in case that the pump does not issue any error status.

Error Response

Sets the expected response in case that the pump has issued an error status.

Note: The error response from the device is first checked against the *Error Response* field. Only if it does not match it would be checked against the *Error-free Response* field. Consequently the *Error-free Response* field can contain the wildcards (*, ?) that may be valid also for the *Error Response*.

On Error

Sets the commands to be sent to the pump after the error status has been detected. In the second column expected responses from the pump have to be stated.

Caution! When a response to an On Error command is recognized by Error

Response or Generic Error Response, the communication may freeze in an endless cycle. To avoid this, use wildcard (*) in this field.

Stop Pump

Sets the behavior of the pump in case of the emerging error. When checked all running solvents will be stopped if error occurs.

Show Error Message

Enables the display of the error messages when error occurs.

Timeout

Sets a time (in seconds) for which the driver will wait for a response to a command. If the response has not been received within the specified time, a communication error will be generated.

6.2.6 Get Values

The Get Values tab is used to set the request format that will ask the pump for actual flow and pressure. These figures will be later displayed in the Device Monitor window and will be requested from the pump twice per second.

Note:

If the pump or the LC UNI control module is busy performing other actions, the refresh rate will be slower.

Connection Command Format Init Set Pressure Limits Set Flow Error Status Get Values Conversion of Device Communication Figures to Clarity Figures Flow (mL/min) = (F - 0)/ 1 Flow (mL/min) = (F - 0)/ 1 Flow (mL/min) = (F - 0)/ 1 Press (MPa) = (PR - 0)/ 145 J/ 145 Flow Commands Commands Cc OK, %/PR, %/F1 OK OK, %/PR, %/F1 Flow (T-4) Available variables: 2/F1 - 2/F4 Flow (T-4) Total Flow Set Flow OK Cancel Apply Hebp Context Hebp	,,	tup		?
Conversion of Device Communication Figures to Clarity Figures Flow (mL/min) = (F · 0)/ 1 Flow [x2] = (P · 0)/ 1 Press (MPa) = (PR · 0)/ 145 Get Flow Commands Cc Cc OK, %PR, %F1 Available variables: %F1 - %F4 Flow [1-4] %FT %P1%P4 Flow (1-4) %FT				
Flow (mL/min) = (F - 0)/ 1 Flow (%) = (P - 0)/ 1 Press (MPa) = (PR - 0)/ 145 Get Flow Commands Cc OK, %PR, %P1 Available variables: %F1 - %F4 Flow (1-4) Total Flow %FT %FT Total Flow %PT %F4 Flow (1-4) in percent Actual pressure	Set Pressure Limits	Set Flor	v Error Status	Get Values
Flow [2] = (P - 0) / 1 Press [MPa] = (PR - 0) / 145 Get Flow Commands	Conversion of Device	Communica	ation Figures to Clarity	Figures
Press (MPa) = (PR · 0)/ 145 Get Flow Commands Commands Responses CC OK, %PR, %F1 Available variables: %F1 - %F4 Flow (1-4) %FT Total Flow %P1%P4 Flow (1-4) %FT Actual pressure Actual pressure	Flow [mL/min] = [F -	0]/ 1	
Get Flow Commands Commands Commands CC OK, 96/PR, 96/F1 CC OK, 96/PR, 96/F1 Available variable: %F1 - %F4 Flow (1-4) %F7 Total Flow %P1-%P4 Flow (1-4) %F7 Actual present %PF4 Flow (1-4) %F7 Actual present %F7 Actual present %F7	Flow [%] = (P -	0]7 1	
Get Flow Commands Responses CC OK, %ER, %E1 Available variable: XF1 - XF4 Flow Total Flow Total Flow XPT-XP4 Flow (1-4) XPT-XP4 Flow (1-4) XPT-XP4 Flow (1-4) XPT-XP4 Flow (1-4)	Press [MPa] = (PR -	0	1/ 145	
Commands Responses CC OK, %PR, %F1 Available variables: %F1 - %F4 Flow (1-4) %FT Total Flow %2P1-%P4 Flow (1-4) in percent %PF Actual pressure		·		
CC OK, %PR, %P1 Available variables: %F1 - %F4 Flow (1-4) %FT Total Flow %P1-%P4 Flow (1-4) in percent %PR Actual pressure	Get Flow Commands	:		
Available variables: %F1 - %F4 Flow (1-4) %FT Total Flow %P1-%F4 Flow (1-4) in percent %PFM Actual pressure	Commands	; [Responses	
%FT Total Flow %P1-%P4 Flow (1-4) in percent %PR Actual pressure	CC		0K,%PR,%F1	
%FT Total Flow %P1-%P4 Flow (1-4) in percent %PR Actual pressure				
%FT Total Flow %P1-%P4 Flow (1-4) in percent %PR Actual pressure				
%FT Total Flow %P1-%P4 Flow (1-4) in percent %PR Actual pressure				
%FT Total Flow %P1-%P4 Flow (1-4) in percent %PR Actual pressure				
%FT Total Flow %P1-%P4 Flow (1-4) in percent %PR Actual pressure				
%FT Total Flow %P1-%P4 Flow (1-4) in percent %PR Actual pressure				
%P1-%P4 Flow (1-4) in percent %PR Actual pressure				
		%FT %P1-%P4	Total Flow Flow (1-4) in perce	nt
		%FT %P1-%P4	Total Flow Flow (1-4) in perce	nt

Fig 16: UNI Pump Control Setup - Get Values

Conversion of Device Communication Figures to Clarity Figures

This section serves for setting the calculation equations between the pump figures and **Clarity**. The edit fields in the equations present the means for setting the offset (first field) and the scale (second field) for the conversion of figures received from the device.

Note: Let us assume that the pump sends the flow in the form which means that 0 is a flow of 0 ml/min, while sending the value of 1000 would mean the flow of 10 ml/min. The correct figures to enter would be 0 for the first field and 100 for the second field.

The formatting conventions described in the chapter **"Appendices"** on pg **35**. do not apply in the *Conversion of Device Communication Figures to Clarity Figures* section. The LC UNI control module will calculate any missing figures providing that it has enough information to calculate them (e.g. will calculate %*FT* - Total Flow if it has %*F1* - %*F4*).

Flow [ml/min]

Sets the conversion equation of the flow figures between the pump and Clarity formats.

Note: Flow has to be expressed in ml/min regardless to the setting of units used for display in the Clarity Device Monitor dialog.

Flow [%]

Sets the conversion equation of the relative flow figures between the pump and Clarity formats.

Press [MPa]

Sets the conversion equation of the pressure figures between the pump and Clarity formats.

Pressure has to be expressed in MPa regardless to the setting of units Note: used for display in the Clarity Device Monitor dialog.

Get Flow Commands

This section sets the commands that will be used for gaining the actual flow and pressure figures from the pump. The following variables can be used in the commands:

%F1 - %F4: Flow of the solvent 1 - 4 %FT: Total Flow: FT = Sum(F1-F4) %P1 - %P4: Flow of the solvent 1 - 4 in % %PR: Actual Pressure

Note:

On isocratic pumps that will be used in high pressure gradients, use %F1 when getting the flow of the solvent. The %FT variable should only be used for stand alone pumps or in combination with %Px variables on low pressure gradient pumps.

7 Appendices

7.1 List of variables

The following variables are used through the whole control module. It means that the value determined in one dialog can be used in other dialogs of the **UNI Pump Control** module.

Format specification fields

A format specification, which consists of optional and required fields, has the following form:

%[flags] [width] [.precision] [variable]

Each field of the format specification is a single character or a number signifying a particular format option

The optional fields, which appear before the Variable, control other aspects of the formatting, as follows:

Flags

A flag directive is a character that justifies output and prints signs, blanks, decimal points, and octal and hexadecimal prefixes. More than one flag directive may appear in a format specification.

Tab 5: Flag Characters

Flag	Meaning	Default
0	If width is prefixed with 0, zeros are added until the minimum width is reached. If 0 and - appear, the 0 is ignored. If 0 is specified with an integer format (i, u, x, X, o, d) the 0 is ignored.	No padding.

Width

The width argument is a nonnegative decimal integer controlling the minimum number of characters printed. If the number of characters in the output value is less than the specified width, blanks are added to the left until the minimum width is reached.

If width is prefixed with **0**, zeros are added until the minimum width is reached.

The width specification never causes a value to be truncated. If the number of characters in the output value is greater than the specified width, or if width is not given, all characters of the value are printed.

Precision

The precision specification specifies a nonnegative decimal integer, preceded by a period (.), which specifies the number of decimal places.

Unlike the width specification, the precision specification can cause rounding of a floating-point value.

Variables

Variables are strings that will be automatically identified in the commands or responses and replaced by the current values.

Tab 6: Variables in commands sent

Command	Meaning
%PU	Upper (max) pressure limits
%PL	Lower (min) pressure limits
%F1 - %F4	Flows of individual solvents
%P1 - %P4	Flows of individual solvents in percent
%FT	Total Flow

The formatting conventions are applied to the sent commands.

Tab 7: Variables in responses received

Command	Meaning
%FT	Total Flow
%F1 - %F4	Flows of individual solvents
%P1 - %P4	Flows of individual solvents in percent
%PR	Current pressure
?	Arbitrary character (wildcard)
*	Arbitrary string (wildcard)

The formatting conventions are not applied to the received responses.

7.2 ASCII code table

Tab 8: List of available ASCII codes

HEXA	Char	Note
00	NUL	(Null char.)
01	SOH	(Start of Header)
02	STX	(Start of Text)
03	ETX	(End of Text)
04	EOT	(End of Transmission)
05	ENQ	(Enquiry)
06	ACK	(Acknowledgment)
07	BEL	(Bell)
08	BS	(Backspace)
09	HT	(Horizontal Tab)
0A	LF	(Line Feed)
0B	VT	(Vertical Tab)
0C	FF	(Form Feed)
0D	CR	(Carriage Return)
0E	SO	(Shift Out)
0F	SI	(Shift In)
10	DLE	(Data Link Escape)
11	DC1	(XON) (Device Control 1)
12	DC2	(Device Control 2)
13	DC3	(XOFF)(Device Control 3)
14	DC4	(Device Control 4)
15	NAK	(Negative Acknowledgement)
16	SYN	(Synchronous Idle)
17	ETB	(End of Trans. Block)
18	CAN	(Cancel)
19	EM	(End of Medium)
1A	SUB	(Substitute)
1B	ESC	(Escape)
1C	FS	(File Separator)
1D	GS	(Group Separator)
1E	RS	(Request to Send)(Record Separator)
1F	US	(Unit Separator)
20	SP	(Space)

HEXA	Char	Note
21	!	(exclamation mark)
22	"	(double quote)
23	#	(number sign)
24	\$	(dollar sign)
25	%	(percent)
26	&	(ampersand)
27	1	(single quote)
28	((left/opening parenthesis)
29)	(right/closing parenthesis)
2A	*	(asterisk)
2B	+	(plus)
2C	,	(comma)
2D	-	(minus or dash)
2E		(dot)
2F	/	(forward slash)
30	0	
31	1	
32	2	
33	3	
34	4	
35	5	
36	6	
37	7	
38	8	
39	9	
3A	:	(colon)
3B	;	(semi-colon)
3C	<	(less than)
3D	=	(equal sign)
3E	>	(greater than)
3F	?	(question mark)
40	@	(AT symbol)
41	A	
42	В	
43	С	
44	D	
45	E	
46	F	

HEXA	Char	Note
47	G	
48	Н	
49	I	
4A	J	
4B	К	
4C	L	
4D	Μ	
4E	N	
4F	0	
50	Р	
51	Q	
52	R	
53	S	
54	Т	
55	U	
56	V	
57	W	
58	Х	
59	Y	
5A	Y	
5B	[(left/opening bracket)
5C	١	(back slash)
5D]	(right/closing bracket)
5E	^	(caret/circumflex)
5F	_	
60	`	
61	а	
62	b	
63	С	
64	d	
65	е	
66	f	
67	g	
68	h	
69	i	
6A	j	
6B	k	
6C	I	

HEXA	Char	Note
6D	m	
6R	n	
6F	0	
70	р	
71	q	
72	r	
73	S	
74	t	
75	u	
76	V	
77	W	
78	х	
79	У	
7A	Z	
7B	{	(left/opening brace)
7C		(vertical bar)
7D	}	(right/closing brace)
7E	~	(tilde)
7F	DEL	(delete)